



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-043

Job Sheet 171902



Part No: D4034-043

Job Qty: 6 ea

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/15/18	0.00	0.00	Start Up Large Fab-6		DC 2018-02-14
100	Large Fab	6 pcs		2/16/18	0.00	4.88	Large Fab 1		DC 2018-02-14
110	QC	6 pcs		2/16/18	0.00	0.00	QC9		PD 12-02-16
120	QC	6 pcs		2/16/18	0.00	0.00	QC5		PD 12-02-16
130	Packaging	6 pcs		2/16/18	0.00	0.00	Packaging3 Large Fab		DC 2018-02-16
140	QC21-SA	6 Ea		2/16/18	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: 130 - LOCATION: WA004

DAS
21 FEB 16 2018
9:59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	6 Ea (1 ea)	90-Start up Operation	5038850
D4021-9	Bushing	24 Ea (4 ea)	90-Start up Operation	5041079
D4034-1	Rib	6 Ea (1 ea)	90-Start up Operation	5016973 5038317 5038296 1x
D4034-3	Rib	6 Ea (1 ea)	90-Start up Operation	5030558 5038296 1x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	6	12	0
	D4021-9	24	2	0
	D4034-1	6	28	0
	D4034-3	6	29	0

Part Specifications

Specifications could not be found.

Plex 2/9/18 10:05 AM Dart.Gagnon.Michelle



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Container No: S042462



Part: D4034-043

Serial No/Batch: S042462

Revision: D4034

Inspector:

Date: 02/14/18 16:40 PM

Master Unit 000745



Job No 171902